

## TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter assy (1.4kw)			
Commutator end frame assy x Starter yoke	1.5	15	13 in·lbf
Starter housing x Magnetic switch	5.9	60	52 in·lbf
Filed frame x Armature assembly	5.9	60	52 in·lbf
Lead wire x Terminal C of starter	5.9	60	52 in·lbf
Starter assy (2.2kw)			
Starter housing x Magnetic switch	9.3	95	82 in·lbf
Filed frame x Armature assembly	12.7	130	9.0
Lead wire x Terminal C of starter	5.9	60	52 in·lbf
Generator			
Rectifire end frame x Drive end frame	5.8	59	51 in·lbf
Generator pulley x Rotor	111	1,125	81
Generator			
Brush holder x Rectifire end frame	1.8	18	16 in·lbf
Generator			
Rear end cover x Rectifire holder	4.6	47	41 in·lbf